

## Claims

1 1. A method for forming a micro-mechanical component in a semiconductor  
2 wafer comprising a membrane layer supported on a handle layer with a buried  
3 insulating layer disposed between the membrane layer and the handle layer, the  
4 micro-mechanical component being formed in the membrane layer, and a  
5 communicating opening extending through the handle layer and the buried insulating  
6 layer exposing the micro-mechanical component, the method comprising the steps  
7 of:

8 forming at least one trench extending through the membrane layer for  
9 defining the micro-mechanical component therein, each trench exposing a portion of  
10 the buried insulating layer bridging the trench,

11 applying a support layer to each bridging portion of the buried insulating  
12 layer, the support layer extending across each trench, and being applied to each  
13 bridging portion of the buried insulating layer prior to the bridging portion being  
14 exposed by the communicating opening through the handle layer for supporting the  
15 bridging portion for preventing rupturing of the buried insulating layer when the  
16 buried insulating layer is exposed by the communicating opening through the handle  
17 layer.

1 2. A method as claimed in Claim 1 in which the support layer is applied to each  
2 bridging portion of the buried insulating layer by back filling the corresponding trench  
3 formed in the membrane layer with material for forming the support layer.

1 3. A method as claimed in Claim 1 in which the support layer is applied to the  
2 surface of the micro-mechanical component in a plane parallel to the plane of the  
3 exposed surface of the membrane layer for preventing bowing of the micro-  
4 mechanical component when the communicating opening has been formed in the  
5 handle layer, and prior to the buried insulating layer adjacent the micro-mechanical  
6 component exposed by the communicating opening being removed.

1 4. A method as claimed in Claim 1 in which the support layer is applied to the  
2 entire exposed surface of the micro-mechanical component.

- 1 5. A method as claimed in Claim 1 in which the support layer is applied to the  
2 exposed surface of the membrane layer adjacent the micro-mechanical component.
- 1 6. A method as claimed in Claim 1 in which the support layer is applied to the  
2 entire exposed surface of the membrane layer.
- 1 7. A method as claimed in Claim 1 in which the support layer is deposited.
- 1 8. A method as claimed in Claim 1 in which the support layer is an oxide  
2 support layer.
- 1 9. A method as claimed in Claim 8 in which the depth of the oxide support layer  
2 is in the range of 0.4 $\mu$ m to 2 $\mu$ m.
- 1 10. A method as claimed in Claim 9 in which the depth of the oxide support layer  
2 is in the order of 1 $\mu$ m.
- 1 11. A method as claimed in Claim 1 in which the support layer is of photo-resist  
2 material.
- 1 12. A method as claimed in Claim 11 in which the depth of the photo-resist  
2 support layer is in the range of 1 $\mu$ m to 10 $\mu$ m.
- 1 13. A method as claimed in Claim 12 in which the depth of the photo-resist  
2 support layer is in the order of 5 $\mu$ m.
- 1 14. A method as claimed in Claim 1 in which the support layer comprises a first  
2 support layer, and a second support layer applied over the first support layer.
- 1 15. A method as claimed in Claim 14 in which the first support layer is an oxide  
2 layer.
- 1 16. A method as claimed in Claim 15 in which the oxide of the first support layer  
2 is deposited.
- 1 17. A method as claimed in Claim 16 in which the first support layer of oxide is of

2 depth in the range of 0.4 $\mu$ m to 1.5 $\mu$ m.

1 18. A method as claimed in Claim 17 in which the first support layer of oxide is of  
2 depth in the order of 1 $\mu$ m.

1 19. A method as claimed in Claim 14 in which the second support layer is a  
2 silicon based layer.

1 20. A method as claimed in Claim 19 in which the second support layer is a  
2 deposited layer.

1 21. A method as claimed in Claim 19 in which the second support layer is a  
2 polysilicon layer.

1 22. A method as claimed in Claim 21 in which the second support layer of  
2 polysilicon is of depth in the range of 1 $\mu$ m to 10 $\mu$ m.

1 23. A method as claimed in Claim 22 in which the second support layer of  
2 polysilicon is of depth in the order of 4 $\mu$ m.

1 24. A method as claimed in Claim 19 in which the second support layer  
2 comprises a silicon wafer bonded to the first support layer.

1 25. A method as claimed in Claim 24 in which the second support layer in the  
2 form of a silicon wafer, while it is acting as a support layer is of depth in the range of  
3 5 $\mu$ m to 100 $\mu$ m.

1 26. A method as claimed in Claim 25 in which the second support layer in the  
2 form of a silicon wafer, while it is acting as a support layer is of depth in the order of  
3 20 $\mu$ m.

1 27. A method as claimed in Claim 14 in which an access opening is etched  
2 through the second support layer for providing access to the micro-mechanical  
3 component through the second support layer, and the portion of the first support  
4 layer adjacent the micro-mechanical component is removed through the access  
5 opening.

- 1 28. A method as claimed in Claim 1 in which the portion of the buried insulating  
2 layer exposed by the communicating opening and the support layer are removed  
3 when the communicating opening has been formed in the handle layer.
- 1 29. A method as claimed in Claim 28 in which the portion of the buried insulating  
2 layer exposed by the communicating opening is removed before the support layer is  
3 removed.
- 1 30. A method as claimed in Claim 28 in which the support layer and the portion  
2 of the buried insulating layer exposed by the communicating opening are  
3 simultaneously removed.
- 1 31. A method as claimed in Claim 1 in which the micro-mechanical component is  
2 a micro-mirror supported in the membrane layer by a pair of tethers located on  
3 opposite sides of the micro-mirror for defining a pivot access about which the micro-  
4 mirror is tiltable.
- 1 32. A method as claimed in Claim 1 in which the depth of the membrane layer is  
2 in the range of  $2\mu\text{m}$  to  $30\mu\text{m}$ .
- 1 33. A method as claimed in Claim 1 in which the depth of the membrane layer is  
2 in the order of  $3\mu\text{m}$ .
- 1 34. A method as claimed in Claim 1 in which the buried insulating layer is of  
2 depth in the range of  $0.2\mu\text{m}$  to  $1\mu\text{m}$ .
- 1 35. A method as claimed in Claim 1 in which the buried insulating layer is in the  
2 order of  $0.4\mu\text{m}$ .
- 1 36. A semiconductor wafer comprising:  
2 a handle layer,  
3 a membrane layer supported on the handle layer,  
4 a buried insulating layer disposed between the membrane layer and the  
5 handle layer, and  
6 a micro-mechanical component formed in the membrane layer and supported

7 therein, the semiconductor wafer being formed according to the method as claimed  
8 in Claim 1.

1 37. A semiconductor wafer as claimed in Claim 36 in which a communicating  
2 opening extends through the handle layer to the micro-mechanical component.

1 38. A semiconductor wafer comprising:  
2 a handle layer,  
3 a membrane layer supported on the handle layer,  
4 a buried insulating layer disposed between the membrane layer and the  
5 handle layer,  
6 a micro-mechanical component formed in the membrane layer by at least one  
7 trench extending through the membrane layer, and supported therein, and  
8 a communicating opening extending through the handle layer and the buried  
9 insulating layer to the micro-mechanical component, wherein  
10 prior to forming the communicating opening a support layer is applied to each  
11 bridging portion of the buried insulating layer, the support layer extending across  
12 each trench, and being applied to each bridging portion of the buried insulating layer  
13 prior to the bridging portion being exposed by the communicating opening through  
14 the handle layer for supporting the bridging portion for preventing rupturing of the  
15 buried insulating layer when the buried insulating layer is exposed by the  
16 communicating opening through the handle layer, the support layer being removed  
17 subsequently.